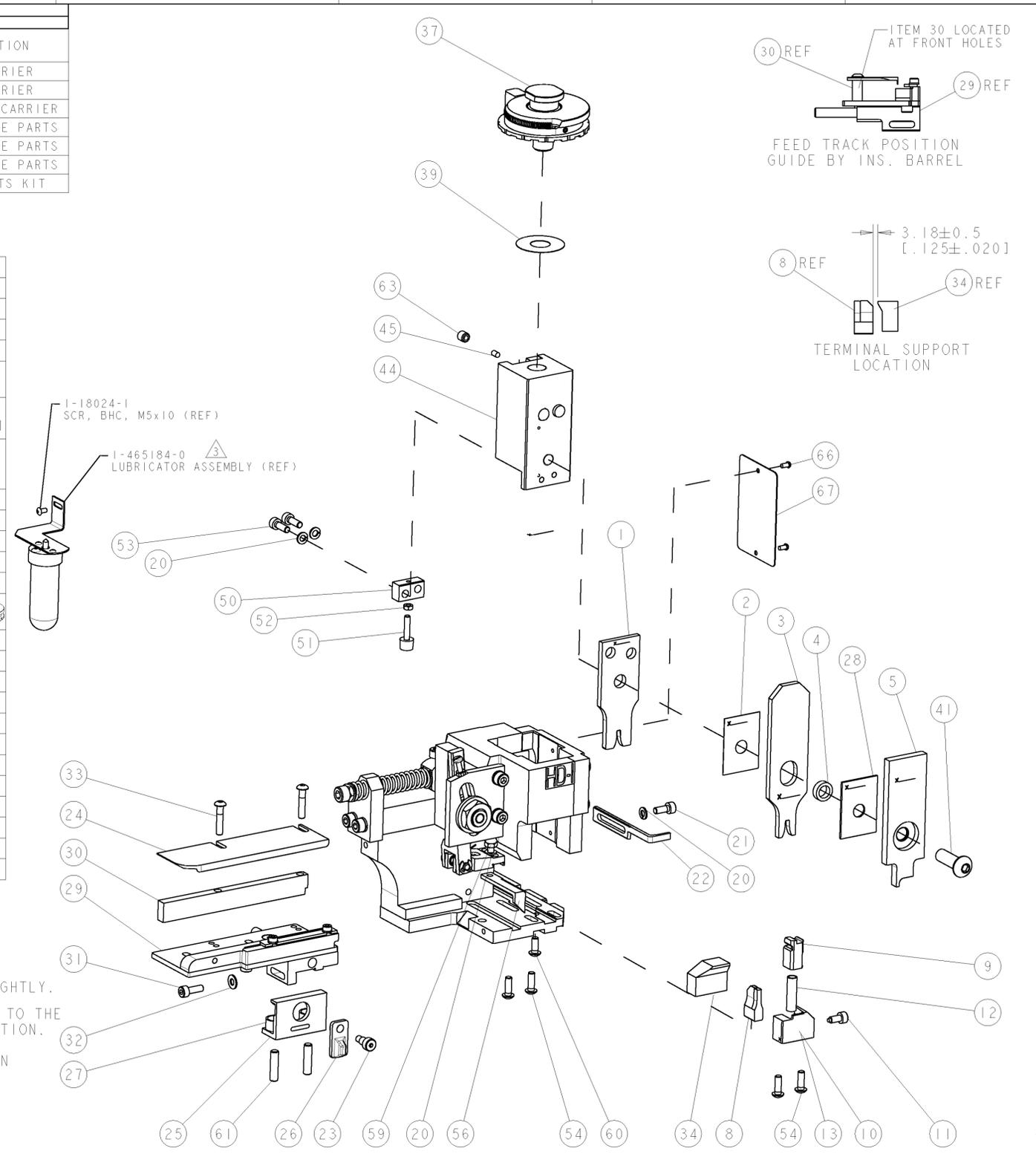
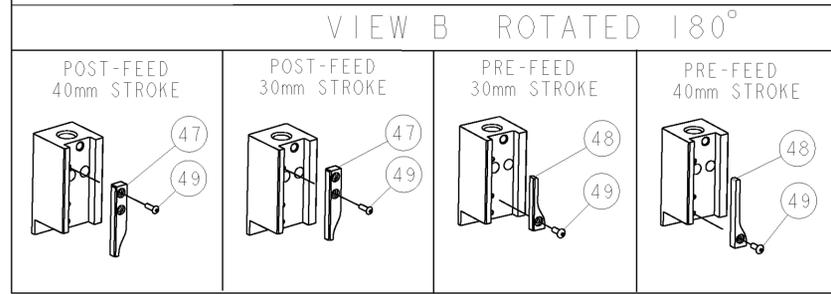


PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1530085-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1530085-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1530085-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1530085-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1530085-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1530085-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1530085-7	A	-	-	SPARE PARTS KIT

CRIMP DATA	FORD TERMINAL	FORD CRIMP SPECS
TERMINAL NAME: RECEPTACLE		
CRIMP	SIZE	TYPE
WIRE	2.57 [1.01 IN]	F
INSUL	3.10 [1.22 IN]	F
RANGE		
1.30-2.08mm ² or 16-14 AWG		
Ø1.96 [0.77 IN] MAX		
WIRE STRIP LENGTH		APPL INSTRUCTIONS
2.00-3.00 [0.78-.118 IN]		408-8322 & 408-8490
TERMINAL ES-F7LB-14474-BA		FEED
APPL SPEC		22.28 [0.877 IN]
TERMINALS APPLIED		
TE PN	MANUF PN	
1949907	FOVB-14474-BA	
WIRE SIZE		
2.08mm ² (14AWG)	CRIMP HEIGHT	REF SETTING
1.30mm ² (16AWG)	1.75 ± 0.05 [0.069 ± 0.002 IN]	C7
	1.65 ± 0.05 [0.065 ± 0.002 IN]	D0

- △ RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LOC	QTY	REV	DESCRIPTION	DATE	OWN	APPR
A	66		RELEASED	23MAR2009	MEH	TE

QTY	REV	DESCRIPTION	ITEM NO	
-	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	461264-5	PLATE, IDENTIFICATION	67
-	2	21017-2	SCREW, DRIVE	66
-	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1338685-1	PAWL, FEED	56
-	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	1	18030-1	NUT, HEX, REG M3	52
-	1	811242-5	BUMPER, HOLD DOWN	51
-	1	690753-2	SPACER, TONKER	50
-	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	690191-1	PLUG, NYLON	45
-	1	1338660-1	RAM, (SIDE FEED)	44
-	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	690125-1	SHIM SUB-ASSY	39
-	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	2-1320934-9	SUPPORT, TERMINAL	34
-	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1-455888-0	SPACER, CRIMPER	28
-	2	1-22284-0	SPRING, COMPRESSION	27
-	1	356835-1	LEVER, DRAG RELEASE	26
-	1	240792-1	DRAG, TERMINAL	25
-	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	690472-2	STRIPPER	22
-	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	690472-1	STRIPPER	19
-	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	3-22280-3	SPRING, COMPRESSION	12
-	1	356885-4	STOP, SHEAR	11
-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1-454276-9	FLOATING SHEAR, FRONT	9
-	1	1633620-8	ANVIL, COMBINATION	8
-	-	-	-	7
-	-	-	-	6
-	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	4-238011-5	BLOCK, CRIMPER SPACER	4
-	1	9-1633471-2	CRIMPER, INSULATION F	3
-	1	455888-1	SPACER, CRIMPER	2
-	1	1-1633664-5	CRIMPER, WIRE	1

QTY	REV	DESCRIPTION	ITEM NO						
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

Mouser Electronics

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[7-1530085-7](#)