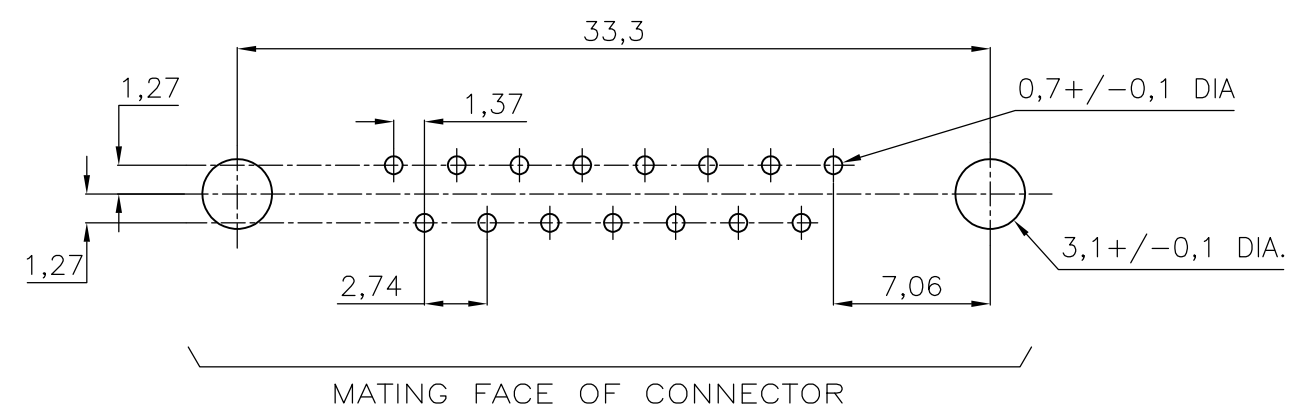
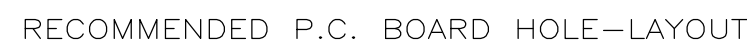
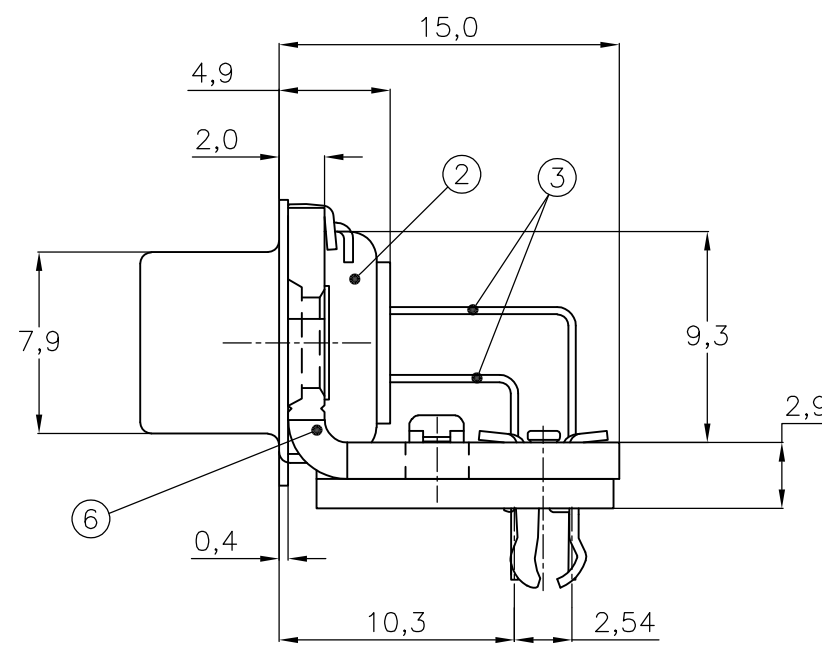


[illegible]

- ① GROOVE INDICATES VERSION WITH 4-40 UNC INNER THREAD;
WITHOUT GROOVE INDICATES VERSION WITH M3 INNER THREAD.
- ② CAVITY IDENTIFICATION AT FRONT SIDE ONLY.
- ③ PART NUMBER AND DATE CODE.
4. AIR AND CREEPAGE DISTANCES ACCORDING TO DIN 41652.
- ⑤ CONTACT FINISH: GOLD FLASH OVER PALLADIUM-NICKEL PLATE OR
GOLD PLATE ON THE MATING SURFACES, TIN
PLATE ON THE SOLDER-TAILS, NICKEL
UNDERPLATE ON THE ENTIRE CONTACT. MATING
SURFACE FINISH MEETS PERFORMANCE LEVEL 2
PER DIN 41652.

ITEM NO./MATERIAL :

- | | |
|------------------------|---|
| ① SHELL | : BRIGHT TIN PLATED STEEL |
| ② HOUSING | : GLASS FILLED POLYESTER,
COLOR : BLACK |
| ③ CONTACTS | : PHOSPHOR BRONZE
(PLATING : SEE NOTES ABOVE) |
| ④ FEMALE SCREWLOCK | : TIN PLATED STEEL
(INNER THREAD 4-40 UNC OR M3) |
| ⑤ BUSHING | : TIN PLATED STEEL (INNER THREAD 4-40
UNC OR M3 OR 3,1 DIA THROUGH-HOLE) |
| ⑥ BRACKET | : TIN PLATED STEEL |
| ⑦ BOARDLOCK | : TIN PLATED PHOSPHOR BRONZE |
| ⑧ POST ALIGNMENT PLATE | : GLASS FILLED NYLON.
COLOR : BLACK |

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN D. KESSLER 14JAN99		 TE Connectivity							
		CHK W. SOOMERS									
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME HD-20 SIZE 2 RIGHT ANGLE RECEPTACLE HEADER; MARK II							
		APVD									
		PRODUCT SPEC									
		APPLICATION SPEC									
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO				
-		-		A2	00779	C-106506	-				
CUSTOMER DRAWING						SCALE	NTS	SHEET	1 OF 1	REV	M

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