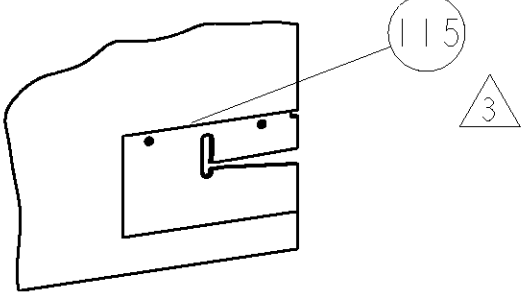
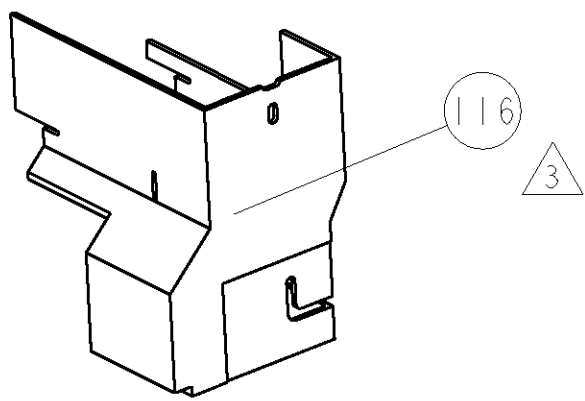
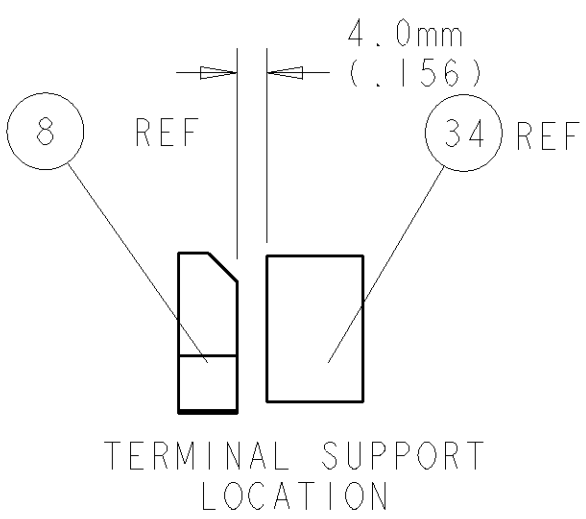
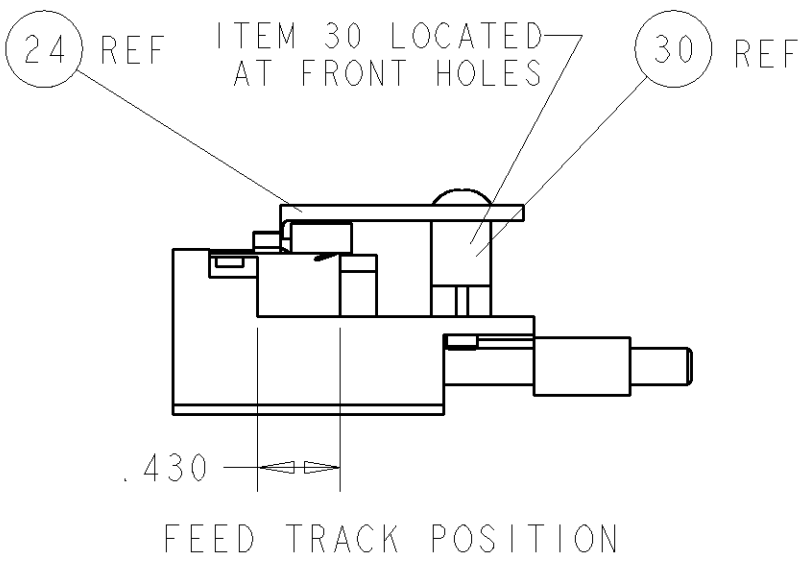
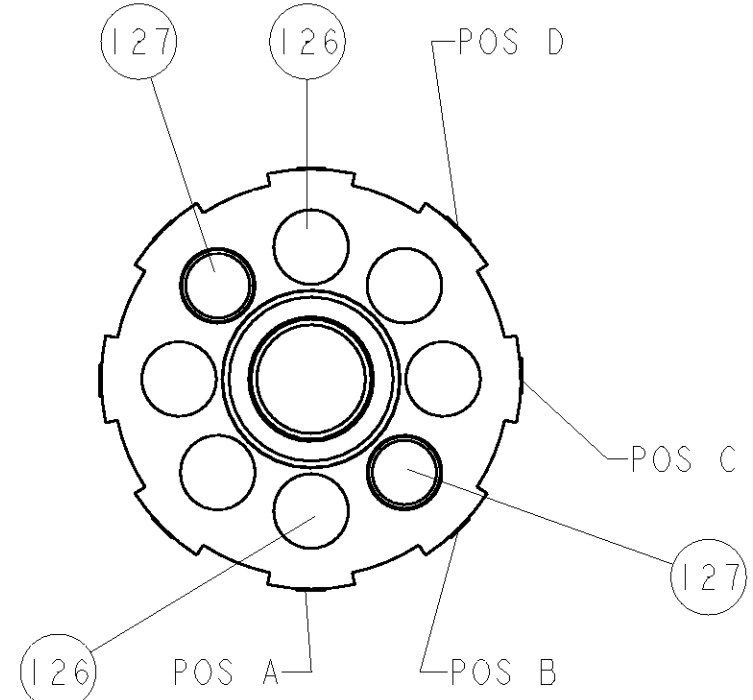


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852301-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852301-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852301-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852301-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852301-7		A	-	-	-	SPARE PARTS	

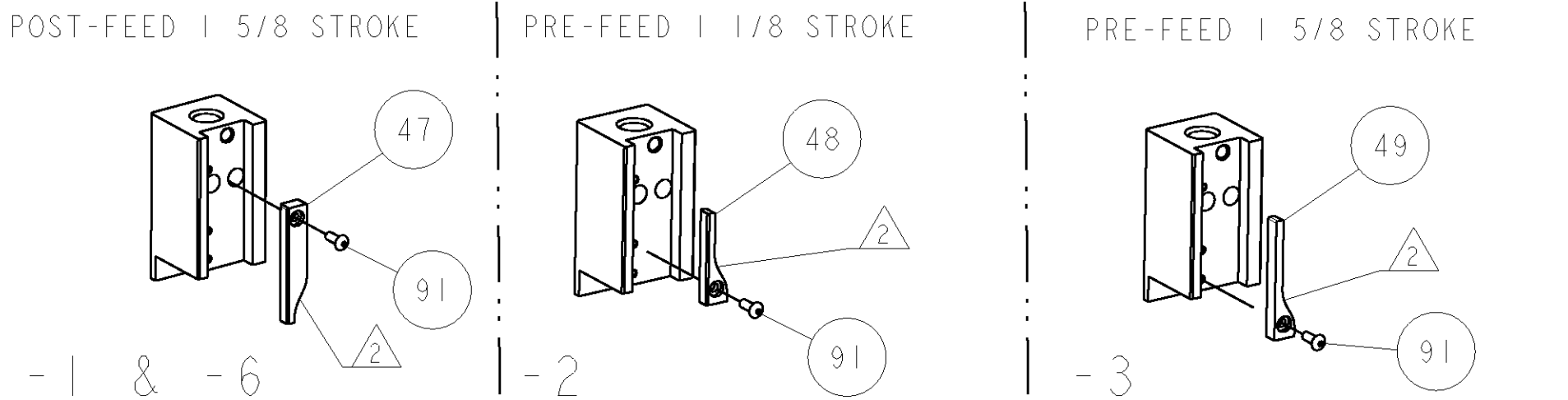
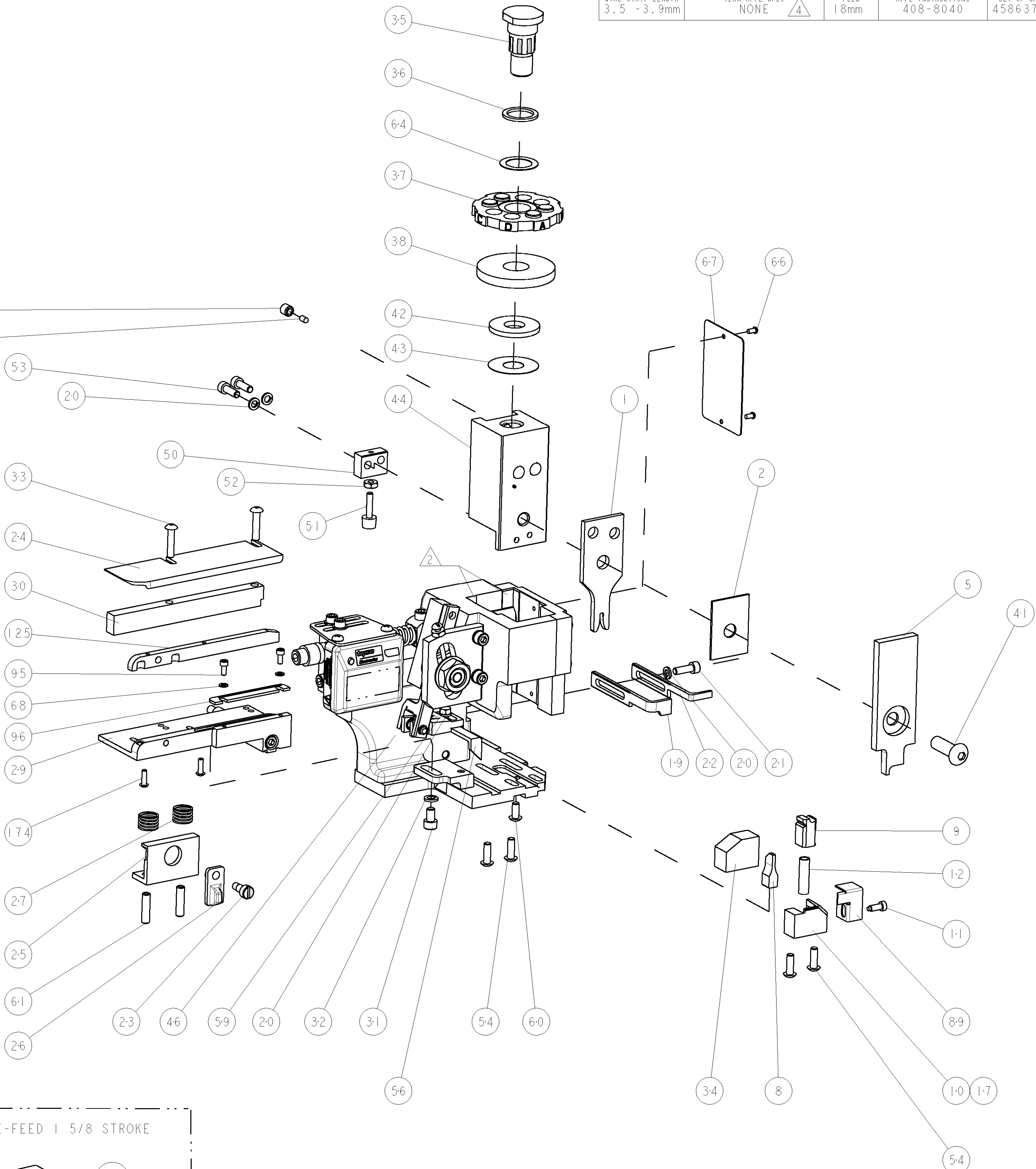
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ REFERENCE 114-13013.



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: W3 POWER CONTACT					
1732075-1	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.44±0.05mm[.057±.002]		18 AWG
-	-	B	1.29±0.05mm[.051±.002]		20 AWG
-	-	C			-
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.03mm[.080]	F	20-18 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
3.5 - 3.9mm	NONE	18mm	408-8040	458637-1	



-	2	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	174
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	127
-	2	2	2	2	-	354779-6	PIN, WIRE DISC, .3020	126
-	1	1	1	1	-	189807-5	FENCE	125
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	96
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	7-21000-6	SCR, SKT HD CAP 10-32 X .312	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	23
-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
△	-	1	1	-	-	691353-1	STRIPPER	19
△	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633382-3	ANVIL, COMBINATION	8
△	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
△	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
△	1	1	1	1	-	2-456405-4	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
14JUL2006							DRN	T. ELBIN		1
04OCT2006							APVD	T. BENCHOFF		1
04OCT2006							NAME	SIDE FEED HDM APPLICATOR		
INCHES							PRODUCT SPEC			
TOLERANCES UNLESS OTHERWISE SPECIFIED:							APPLICATION SPEC			
9 PLC ±.1							WEIGHT	A1 00779		
2 PLC ±.01							CUSTOMER DRAWING	SCALE 3:5		
3 PLC ±.001							SIZE	CAGE CODE		
4 PLC ±.0001							DRAWING NO	1852301		
FINISH							RESTRICTED TO	REV A		

CUSTOMER VIEWABLE ASSEMBLY

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