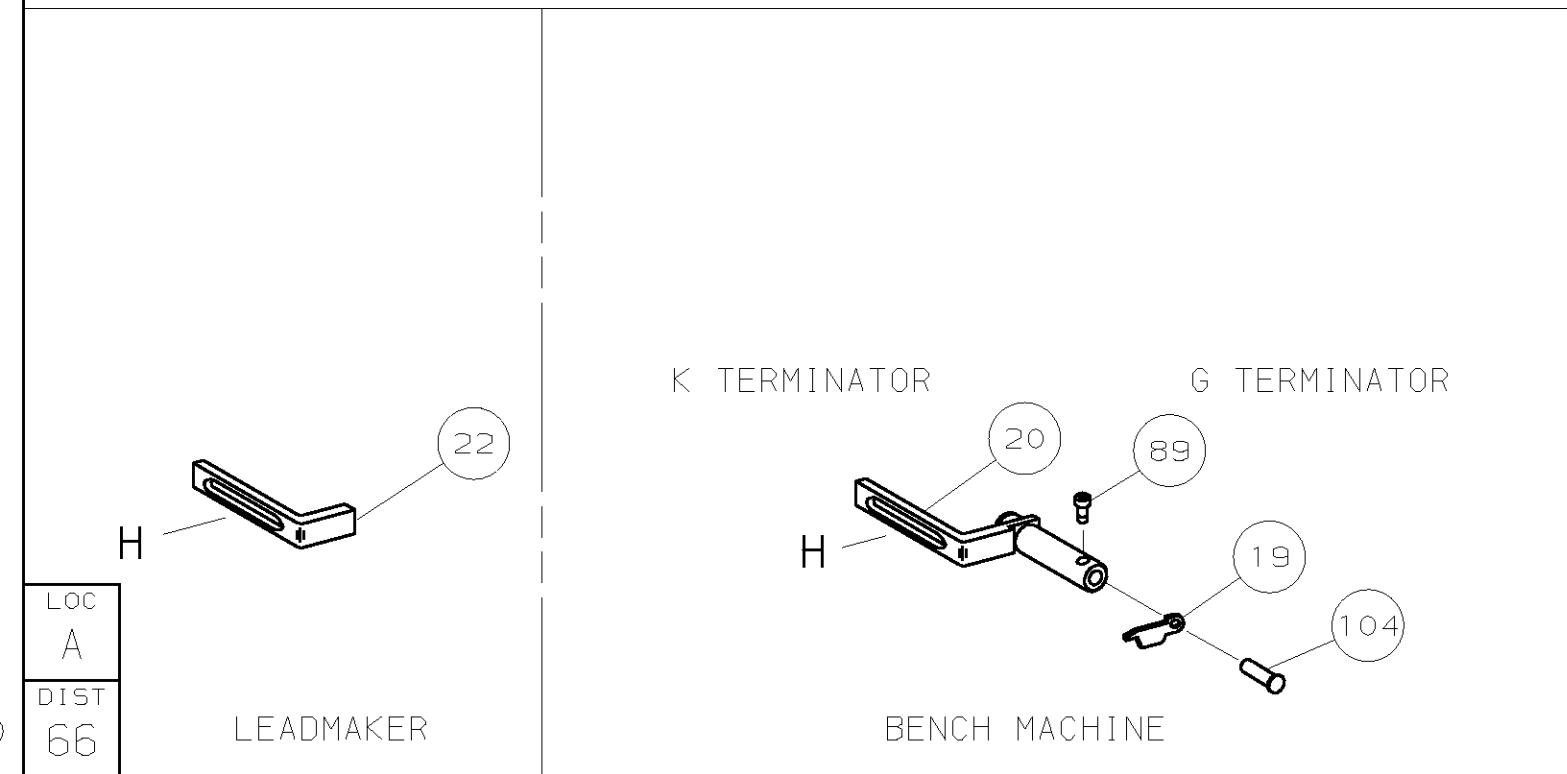
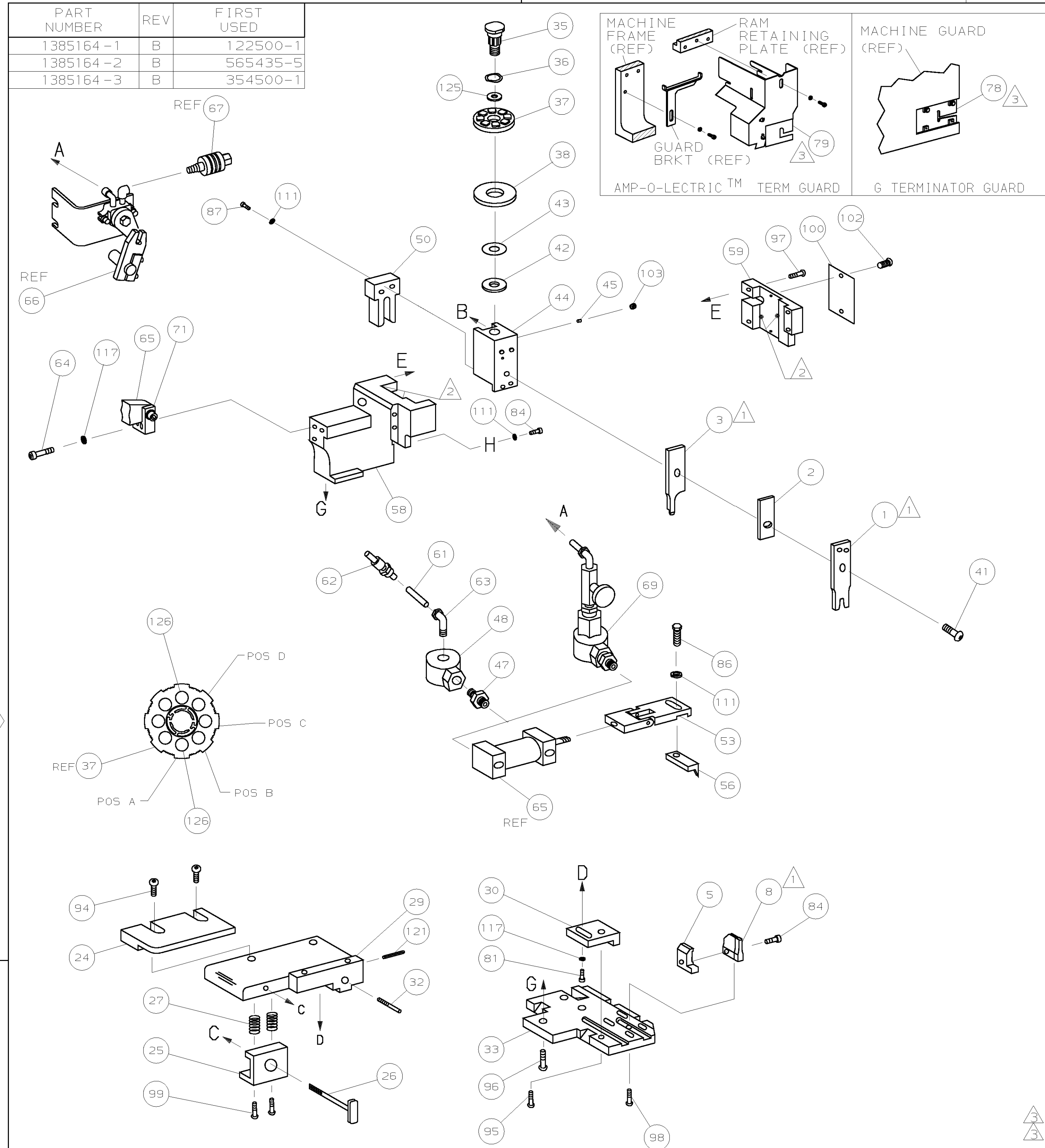


PART NUMBER	REV	FIRST USED
1385164 -1	B	122500-1
1385164 -2	B	565435-5
1385164 -3	B	354500-1



- | | | | |
|---|--|----|-----|
| 1 | RECOMMENDED SPARE PARTS. | | |
| 2 | GREASE LIGHTLY. | | |
| 3 | GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE. | | |
| 4 | SEE DRAWING FOR COMPONENTS | 1 | |
| 5 | SOLID WIRE IS $\emptyset.026$ AND IS IN THE FORM OF A RESISTOR SUPPLIED BY CUSTOMER. | -3 | |
| 6 | DO NOT TRIM LEAD OF CUSTOMER SUPPLIED RESISTOR. | | QTY |

TERMINAL NAME: TERMINAL									
		286873		CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)					
				PAD LTR		CRIMP HEIGHT		WIRE SIZE	
				A		.073 ±.002 [1.85 ±0.05mm]		△5	
AMP		MFG P/N		B		NOT		USED	
286873		779-02030		C		NOT		USED	
				D		NOT		USED	
				CRIMP		SIZE		TYPE	
				WIRE		.090 [2.29mm]		F	
				INSUL		-		-	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	
△6		NONE		.300		408-8040		458637-1	
								L2414	

								129
								128
								127
2	2	2	-	C	7-354778-5	PIN, WIRE DISC (.2870)A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040	SF APPL INST 408-8040		123
								122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL		121
								120
								119
								118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
								116
								115
								114
								113
								112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER		111
								110
								109
								108
								107
								106
								105
1	1	-	-	A	992031-1	PIN, CLEVIS		104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		102
								101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG		99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP		97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HSG		96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK		95
2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN		94
								93
								92
								91
								90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER		89
								88
2	2	2	-	A	2-21000-6	SCR,SHC (8-32x.38)DEP-HOLD		87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER		86
								85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER		84
								83
								82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL		81
								80
-	1	-	-	B	462992-7	GUARD ASSY		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
								74
								73
								72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION		ITEM NO
QTY RECD PER ASSY				PARTS LIST				

-1	LEADMAKER				AIRFEED		
-2	BENCH MODEL K				AIRFEED		
-3	BENCH MODEL G				AIRFEED		
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75) AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
1	1	1	-	B	1-694433-7	PAWL, FEED	56
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
1	1	1	-	A	1424306-1	SIZING TOOL	50
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-8	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	1424311-1	DRAG, TERMINAL	25
1	1	1	-	D	1424307-1	GUIDE, STRIP (REAR)	24
-	-	1	-	B	690472-9	STRIPPER	22
1	1	1	-	C	1424301-1	ANVIL	8
1	1	1	-	C	1424302-1	PLATE, REAR SHEAR	5
1	1	1	-	C	853721-5	SLUG BLADE	3
1	1	1	-	C	455888-1	SPACER, CRIMPER	2
1	1	1	-	C	4-456406-6	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 11AUG00 APP 11AUG00		T.ELBIN		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC $\pm .25$		B.HIGMAN					
3 PLC DEC $\pm$		CHK 11AUG00		REL			
4 PLC DEC $\pm$		-					
ANGLES $\pm$							
SURF TEXTURE: $\checkmark$		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF	
						MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE		1385164		SHEET	
		D DWG NO				1 of 1	
CAGE CODE		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	
00779						-	

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