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LOC

DIST


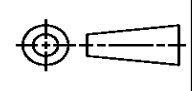
REVISIONS




P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002340	21FEB2014	GK	HMR


REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151247-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911107
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

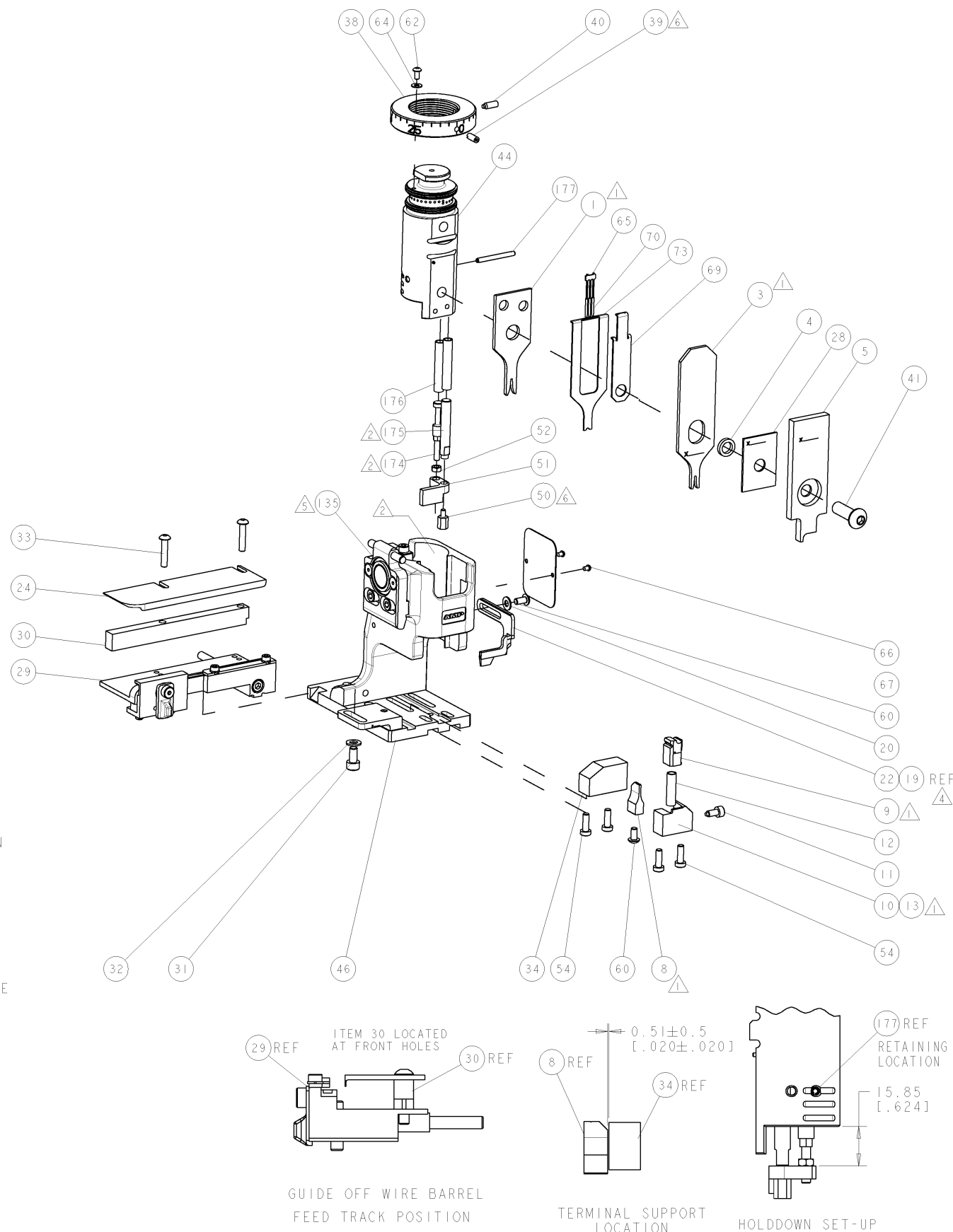
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911107

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	RAGHAVENDRA					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA			
				NAME				
				SIDE FEED SYSTEM III APPLICATOR				
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1911107	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2		REV A1	

APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.40mm [.055]	F	
INSUL	1.40mm [.055]	O	
APPL INSTRUCTIONS 408-10135			
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: 0.64 III SERIES RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.0-3.5 mm [.118-.137 IN]		INSULATION DIAMETER RANGE 1.10-1.70mm [.043-.066 IN]	
TERMINAL APPL SPEC		114-5329	-
TERMINALS APPLIED			
1674311-1	1674311-2	-	-



1. RECOMMENDED SPARE PARTS.
2. GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
5. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
6. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
7. NOMINAL WIRE SIZES ARE SHOWN, FOR SPECIFIC WIRE SIZES SEE APPLICATION SPECIFICATION.



	-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
	-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1752353-1	GUIDE PIN,HOLDOWN	175
	-	1	1	1	1	1901680-1	GUIDE PIN,HOLDOWN	174
5	-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
	-	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
	-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
	-	3	3	3	3	1-23147-4	SPRING, COMPRESSION	70
	-	1	1	1	1	1490524-2	DEPRESSOR, SPACER	69
	-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	21017-1	SCREW, DRIVE	66
	-	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
	-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
	-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
	-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
	-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
	-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
	-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
	-	1	1	1	1	1-1752354-6	STANDOFF,HOLD-DOWN	50
	-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
	-	1	1	1	1	1752308-1	RAM	44
	-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
	-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
	-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
	-	1	1	1	1	1752309-2	RING, INSULATION CRIMP	38
	-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
	-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
	-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
	-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1976045-1	STRIPPER	22
	-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
4	-	REF	REF	REF	REF	1752311-1	STRIPPER	19
1	-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	356885-4	STOP, SHEAR	11
	-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
	-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
	1	2	2	1	1	5-1333201-0	ANVIL, COMBINATION	8
	-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	2-683454-4	CRIMPER, INSULATION O	3
1	1	2	2	1	1	937157-7	WIRE CRIMPER	1
	-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT FOR WHICH THE FOLLOWING INFORMATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN D. PROUSE		26SEP2007		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED CLIFFORD		NAME	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC		SIDE FEED SYSTEM III APPLICATOR	
MATERIAL		FINISH		APPLICATION SPEC		SIZE	
-		-		SEE TABLE		CAGE CODE	
-		-		WEIGHT		DRAWING NO	
-		-		CUSTOMER DRAWING		A1 00779 C=1911107	
-		-		SCALE		RESTRICTED TO	
-		-		3:5		SHEET 1 OF 1	
-		-		REV. A			

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[1911107-6](#)